

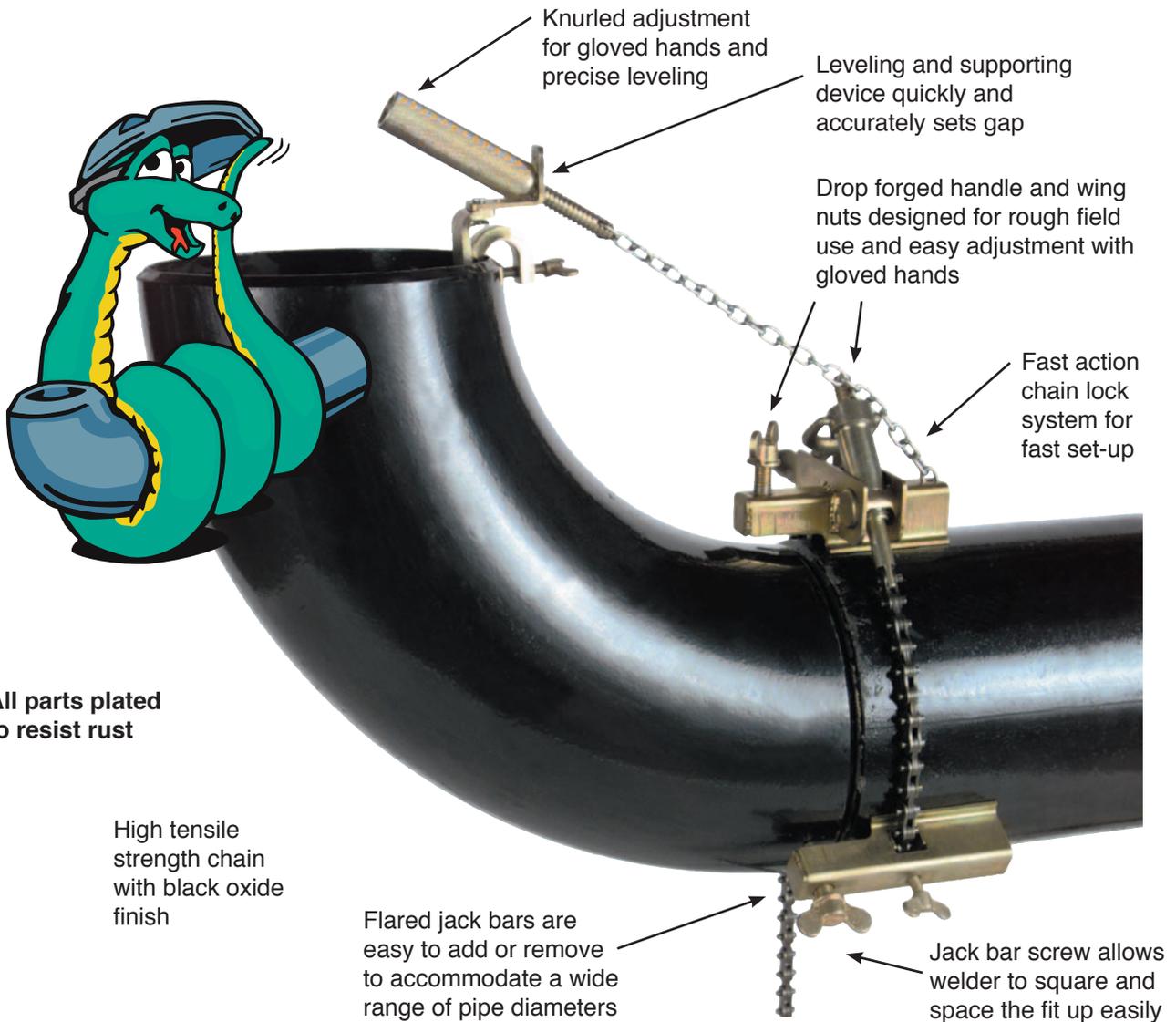


SUMNER

Sumner Manufacturing Co, Inc.

Pipe Alignment and Clamping Tool.

An Advanced Solution for Today's Problem Fit Ups!



The Clamp Champ is built for the welder who takes pride in doing his job right the first time. Constructed for years of trouble free job site use, the versatile Clamp Champ makes pipe fit-up simple and accurate – without the need of a helper. The Clamp Champ is similar to a pipe vise with fast, easy set up and solid chain engagement.

Each model offers:

FIT-UP CAPACITY

- Pipe to Pipe
- Pipe to Fitting
- Pipe to Flange
- Fitting to Fitting

Plus... Reforming up to schedule 40 pipe!

LOW COST

Half the cost of comparable cage clamps

LIGHTWEIGHT CONSTRUCTION

Engineered for strength without the weight

WIDE RANGE

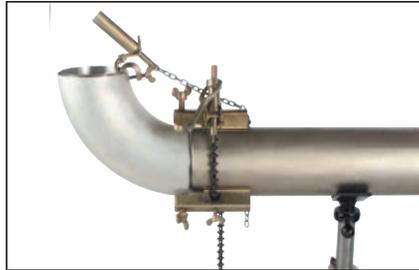
- 1-10" (25 - 250 mm)
- 1-16" (25 - 400 mm)
- 10-36" (250 - 900 mm)
- Carbon or Stainless

Plus... Conversion Kits to 48" (1,200 mm) pipe!

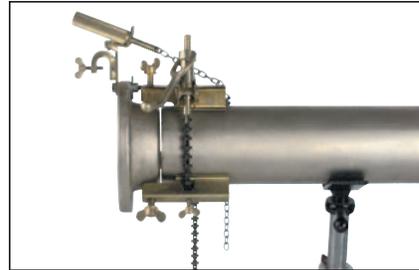


CLAMP CHAMP VARIETY:

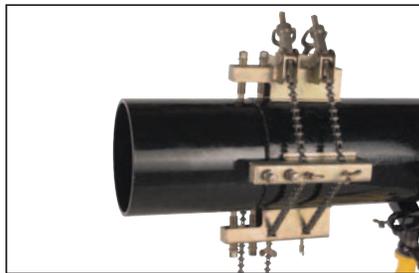
Each Clamp Champ is capable of a wide range of fit-ups ... without additional accessories!



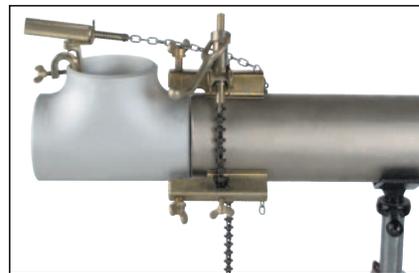
Pipe to 90° fitting



Pipe to flange



Pipe to pipe



Pipe to tee

Standard Kit:

Consists of metal carrying box, main block and chain, jack bars and instruction manual. Large Clamp Champ includes double jack screws for reforming 20 mm pipe wall.

Range	Model	Part No.	Description	Number of Jack Bars	Weight	
					Lb.	Kg.
1-10" (25 - 250 mm)	Standard	781000	ST-110 Standard Clamp Champ	3	21.0	9.5
1-10" (25 - 250 mm)	Stainless Steel	780999	ST-210 Stainless Steel Clamp Champ	3	21.0	9.5
1-16" (25 - 400 mm)	Standard	780998	ST-116 Standard Clamp Champ	5	25.0	11.3
1-16" (25 - 400 mm)	Stainless Steel	780997	ST-216 Stainless Steel Clamp Champ	5	25.0	11.3
10-36" (250 - 900 mm)	Standard	781250	Standard Clamp Champ	7	111.0	50.4
10-36" (250 - 900 mm)	Stainless Steel	781251	Stainless Steel Clamp Champ	7	111.0	50.4



Conversion Kit:

Consists of chain and jack bars to increase Clamp Champ capacity

Capacity Increase from to		Model	Part No.	Number of Jack Bars	Chain Length	Weight	
						Lb.	Kg.
10" (250 mm)	16" (400 mm)	Standard	781031	2	18" (450 mm)	7.0	3.2
10" (250 mm)	16" (400 mm)	Stainless Steel	781032	2	18" (450 mm)	7.0	3.2
36" (900 mm)	48" (1,250 mm)	Standard	781252	2	30" (760 mm)	16.0	7.3
36" (900 mm)	48" (1,250 mm)	Stainless Steel	781253	2	30" (760 mm)	16.0	7.3



DISTRIBUTED BY:

SUMNER

Sumner Manufacturing Co, Inc.

www.sumner.com

Sumner - U.S. 7514 Alabonson Road • Houston, TX 77088 • Ph: 281-999-6900 • Fax: 281-999-6966

Sumner - Canada 75 Saltsman Drive, Unit 5 • Cambridge, Ontario N3H 4R7 • Ph: 519-653-5300 • Fax: 519-653-5305

Sumner - Netherlands Midden Engweg 21 • NL-3882TS Putten • The Netherlands • Ph: +31 (0) 85 489 0284 • europeansales@sumner.com

Sumner - U.K. Unit 3 Kempton Road • Keytec 7 Business Park • Pershore, Worcestershire WR10 2TA • Ph: (44) 01386 556278 • Fax: (44) 01386 556776