25kV CU 100% TRXLPE Full Neutral LLDPE Primary UD
Single Conductor, 260 Mils Tree Retardant Cross Linked Polyethylene, 100% Insulation Level, Full Concentric Neutral, Linear Low Density Polyethylene (LLDPE) Jacket

CONSTRUCTION:
1. **Conductor**: Moisture blocked class B compressed stranded soft drawn bare copper per ASTM B3 and ASTM B8 (Non Moisture Blocked Optional)
2. **Conductor Shield**: Conventional Semi-conducting cross-linked copolymer; Supersmooth conductor shield optional; A conductor tape is used for cable size larger than or equal to 1500 Kcmil
3. **Insulation**: 260 Mils Tree Retardant Cross Linked Polyethylene 100% insulation level
4. **Insulation Shield**: Strippable semi-conducting cross-linked copolymer
5. **Concentric Neutral**: Helically applied soft drawn bare copper full concentric neutral
6. **Overall Jacket**: Linear Low Density Polyethylene (LLDPE) Jacket, black with red extruded stripes; PowerGlide® LLDPE jacket optional

APPLICATIONS AND FEATURES:
Southwire's 25kV cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, direct burial, sunlight, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation, 130°C for emergency overload, and 250°C for short circuit conditions. Jacket types available that can be installed in conduit without the aid of lubrication. Rated for 1000 lbs./FT maximum sidewall pressure.

SPECIFICATIONS:
- ASTM B3 Standard Specification for Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- ICEA S-94-649 Standard for Concentric Neutral Cables Rated 5 - 46kV
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV
- UL 1072 - Listed When Specified

SAMPLE PRINT LEGEND:
SOUTHWIRE HI-DRI(R) [CONDUCTOR SIZE] [AWG or KCMIL] CU 25000 VOLTS TRXLPE INSULATION 260 MILS -- (NESC) -- SOUTHWIRE {MMM} {YYYY} NON-CONDUCTING JACKET
### Table 1 – Weights and Measurements

<table>
<thead>
<tr>
<th>Stock Number</th>
<th>Cond. Size</th>
<th>Diameter Over Conductor</th>
<th>Diameter Over Insulation</th>
<th>Insul. Thickness</th>
<th>Diameter Over Insulation Shield</th>
<th>Concentric Neutral</th>
<th>Neutral DC Resistance 25°C</th>
<th>Jacket Thickness</th>
<th>Appro. OD</th>
<th>Appro. Weight</th>
<th>Min Bending Radius</th>
<th>Max Pull Tension*</th>
</tr>
</thead>
<tbody>
<tr>
<td>621618</td>
<td>1 (19)</td>
<td>0.322</td>
<td>0.879</td>
<td>260</td>
<td>0.959</td>
<td>20x14</td>
<td>0.128</td>
<td>50</td>
<td>1.219</td>
<td>949</td>
<td>14.6</td>
<td>670</td>
</tr>
</tbody>
</table>

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
* Pulling tension based on pulling eye directly connected to conductor

### Table 2 – Electrical and Engineering Data

<table>
<thead>
<tr>
<th>Cond. Size</th>
<th>DC Resistance @ 25°C</th>
<th>AC Resistance @ 90°C</th>
<th>Capacitive Reactance @ 60Hz</th>
<th>Inductive Reactance @ 60Hz</th>
<th>Charging Current</th>
<th>Dielectric Loss</th>
<th>Zero Sequence Impedance*</th>
<th>Positive Sequence Impedance*</th>
<th>Short Circuit Current @ 30 Cycle</th>
<th>Allowable Ampacity in Duct 90°C†</th>
<th>Allowable Ampacity Directly Buried 90°C‡</th>
</tr>
</thead>
<tbody>
<tr>
<td>AWG/Kcmil</td>
<td>Ω/1000ft</td>
<td>Ω/1000ft</td>
<td>MΩ*1000ft</td>
<td>Ω/1000ft</td>
<td>A/1000ft</td>
<td>W/1000ft</td>
<td>Ω/1000ft</td>
<td>Ω/1000ft</td>
<td>Amp</td>
<td>Amp</td>
<td>Amp</td>
</tr>
<tr>
<td>1 (19)</td>
<td>0.129</td>
<td>0.161</td>
<td>0.061</td>
<td>0.050</td>
<td>0.237</td>
<td>1.026</td>
<td>0.290+j0.061</td>
<td>0.164+j0.049</td>
<td>7560.0</td>
<td>175</td>
<td>220</td>
</tr>
</tbody>
</table>

* Calculations are based on three cables triplexed / concentric shield / Conductor temperature of 90°C / Shield temperature of 45°C / Earth resistivity of 100 ohms-meter
† Ampacities are based on Figure 7 of ICEA T-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36” burial depth)
‡ Ampacities are based on Figure 1 of ICEA T-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36” burial depth)

### Table 3 – Weights and Measurements (Metric)

<table>
<thead>
<tr>
<th>Stock Number</th>
<th>Cond. Size</th>
<th>Diameter Over Conductor</th>
<th>Diameter Over Insulation</th>
<th>Insul. Thickness</th>
<th>Diameter Over Insulation Shield</th>
<th>Concentric Neutral</th>
<th>Neutral DC Resistance 25°C</th>
<th>Jacket Thickness</th>
<th>Appro. OD</th>
<th>Appro. Weight</th>
<th>Min Bending Radius</th>
<th>Max Pull Tension*</th>
</tr>
</thead>
<tbody>
<tr>
<td>621618</td>
<td>1 (19)</td>
<td>8.18</td>
<td>22.33</td>
<td>6.60</td>
<td>24.36</td>
<td>20x14</td>
<td>0.42</td>
<td>1.27</td>
<td>30.96</td>
<td>1412</td>
<td>370.84</td>
<td>2982</td>
</tr>
</tbody>
</table>

All dimensions are nominal and subject to normal manufacturing tolerances
◊ Cable marked with this symbol is a standard stock item
* Pulling tension based on pulling eye directly connected to conductor

### Table 4 – Electrical and Engineering Data (Metric)

<table>
<thead>
<tr>
<th>Cond. Size</th>
<th>DC Resistance @ 25°C</th>
<th>AC Resistance @ 90°C</th>
<th>Capacitive Reactance @ 60Hz</th>
<th>Inductive Reactance @ 60Hz</th>
<th>Charging Current</th>
<th>Dielectric Loss</th>
<th>Zero Sequence Impedance*</th>
<th>Positive Sequence Impedance*</th>
<th>Short Circuit Current @ 30 Cycle</th>
<th>Allowable Ampacity in Duct 90°C†</th>
<th>Allowable Ampacity Directly Buried 90°C‡</th>
</tr>
</thead>
<tbody>
<tr>
<td>AWG/Kcmil</td>
<td>Ω/km</td>
<td>Ω/km</td>
<td>MΩ*km</td>
<td>Ω/km</td>
<td>A/km</td>
<td>W/km</td>
<td>Ω/1000ft</td>
<td>Ω/1000ft</td>
<td>Amp</td>
<td>Amp</td>
<td>Amp</td>
</tr>
<tr>
<td>1 (19)</td>
<td>0.4232</td>
<td>0.53</td>
<td>0.0186</td>
<td>0.1640</td>
<td>0.778</td>
<td>3.3661</td>
<td>0.290+j0.061</td>
<td>0.164+j0.049</td>
<td>7560.0</td>
<td>175</td>
<td>220</td>
</tr>
</tbody>
</table>

* Calculations are based on three cables triplexed / concentric shield / Conductor temperature of 90°C / Shield temperature of 45°C / Earth resistivity of 100 ohms-meter
† Ampacities are based on Figure 7 of ICEA T-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36” burial depth)
‡ Ampacities are based on Figure 1 of ICEA T-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36” burial depth)