

SUMNER*

A Southwire Company

INTERNAL FIT-UP CLAMP

The Internal Fit-Up Clamp is an internal pipe alignment tool that can be used on all standard weld neck and slip-on flanges.

Independent adjustment allows for alignment even if internal dimensions differ

One-piece construction: the Internal Fit-Up Clamp is built for durability and reliability

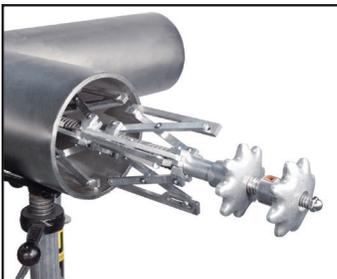
Simple and quick one-person operation allows for one jaw to clamp the pipe inside diameter and the second jaw to clamp on the flange

Stainless Steel contact points

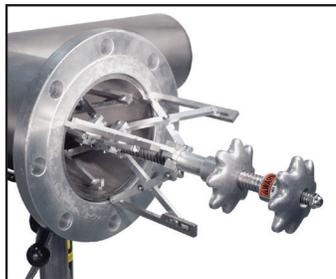
NOTE: the Internal Fit-Up Clamp is an alignment tool. A separate lifting device to support the flange weight is recommended.

Available in three sizes

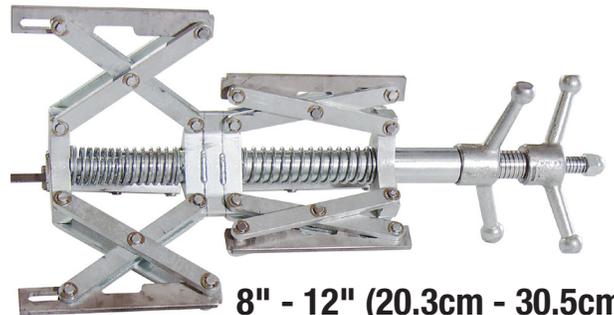
SIMPLE OPERATIONS



1. Tighten jaws to clamp pipe I.D.



2. Mount flange on second set of pipe jaws, adjust for gap and tighten jaws for final fit-up.



8" - 12" (20.3cm - 30.5cm)
Internal Fit-Up Clamp
PART # 784103



4" - 8" (10.2cm - 20.3cm)
Internal Fit-Up Clamp
PART # 784102



2" - 4" (5cm - 10.2cm)
Internal Fit-Up Clamp
PART # 784100

PART NO.	DESCRIPTION	WEIGHT
784103	8"-12" (20.3cm - 30.5cm) Internal Fit-up Clamp	28.35lbs / 11.5kg
784102	4"-8" (10.2cm - 20.3cm) Internal Fit-up Clamp	8.7lbs / 3.9kg
784100	2"-4" (5cm - 10.2cm) Internal Fit-up Clamp	2.05lbs / .9kg