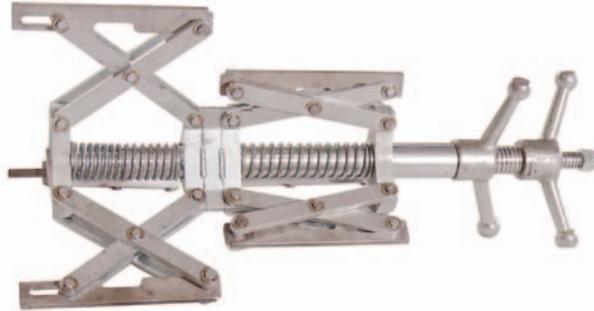


# Internal Fit-up Clamp

# SUMNER

Sumner Manufacturing Co, Inc.

## The Ideal Flange Fit-Up Tool!



8 - 12" (200–300 mm)  
Internal Fit-Up Clamp



4 - 8" (100–200 mm)  
Internal Fit-Up Clamp



2 - 4" (50–100 mm)  
Internal Fit-Up Clamp

NOTE: The Internal Fit-up Clamp is an alignment tool. A separate lifting device to support the flange weight is recommended.

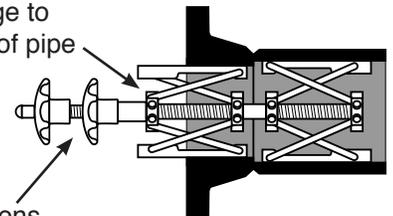
Part No.	Description	Weight	
		Lb.	Kg.
784103	8 - 12" (200–300 mm) Internal Fit-up Clamp	28.0	12.7
784102	4 - 8" (100–200 mm) Internal Fit-up Clamp	8.5	3.9
784100	2 - 4" (50–100 mm) Internal Fit-up Clamp	2.5	1.1

### Internal Fit-Up Features:

- ✓ Can be used on all standard weld neck flanges and great with slip-on flanges
- ✓ Contact points stainless steel – a standard feature
- ✓ One piece construction – no loose pieces
- ✓ Quick action operation
- ✓ Priced right

Fits up flange to center axis of pipe

Tightens tool to pipe



Two independently operated internal mandrels align flange to pipe even if internal dimensions differ.

### Simple Operation



1. Tighten jaws to clamp pipe I.D.

2. Mount flange on second set of pipe jaws, adjust for gap and tighten jaws for final fit-up.

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