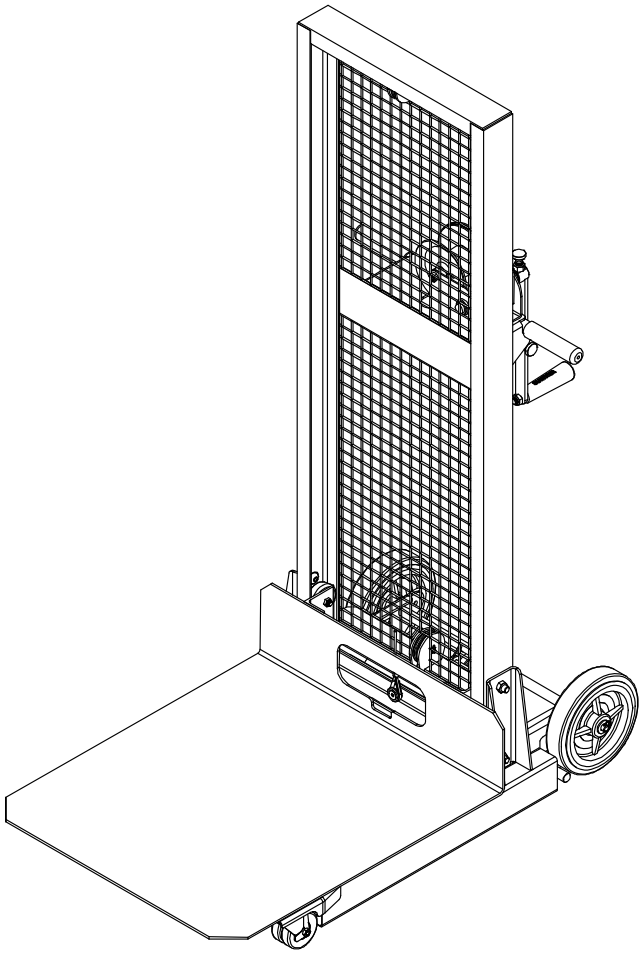
May 2020

PARTS MANUAL

EL-405 EQUIPMENT LIFT



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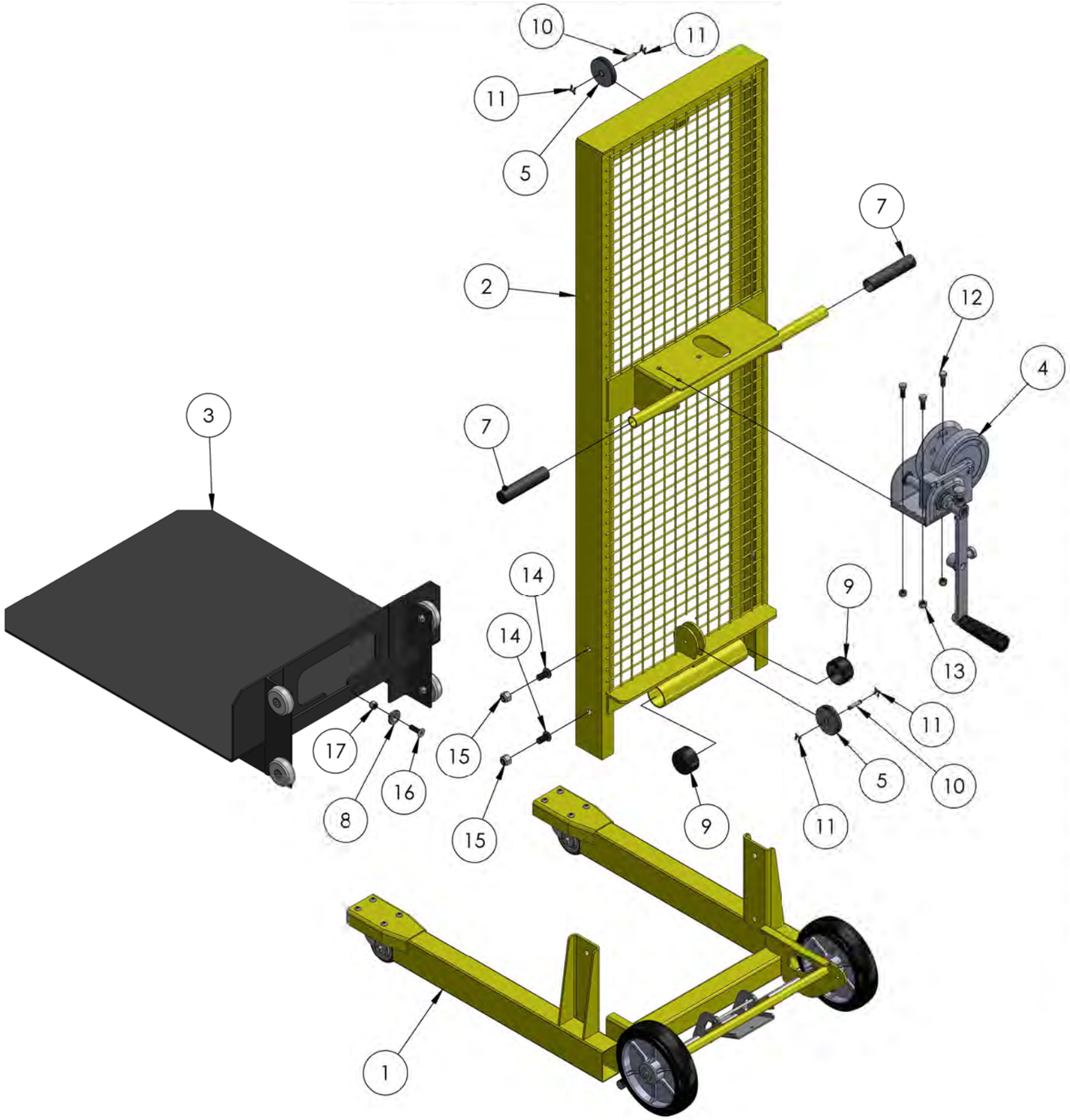
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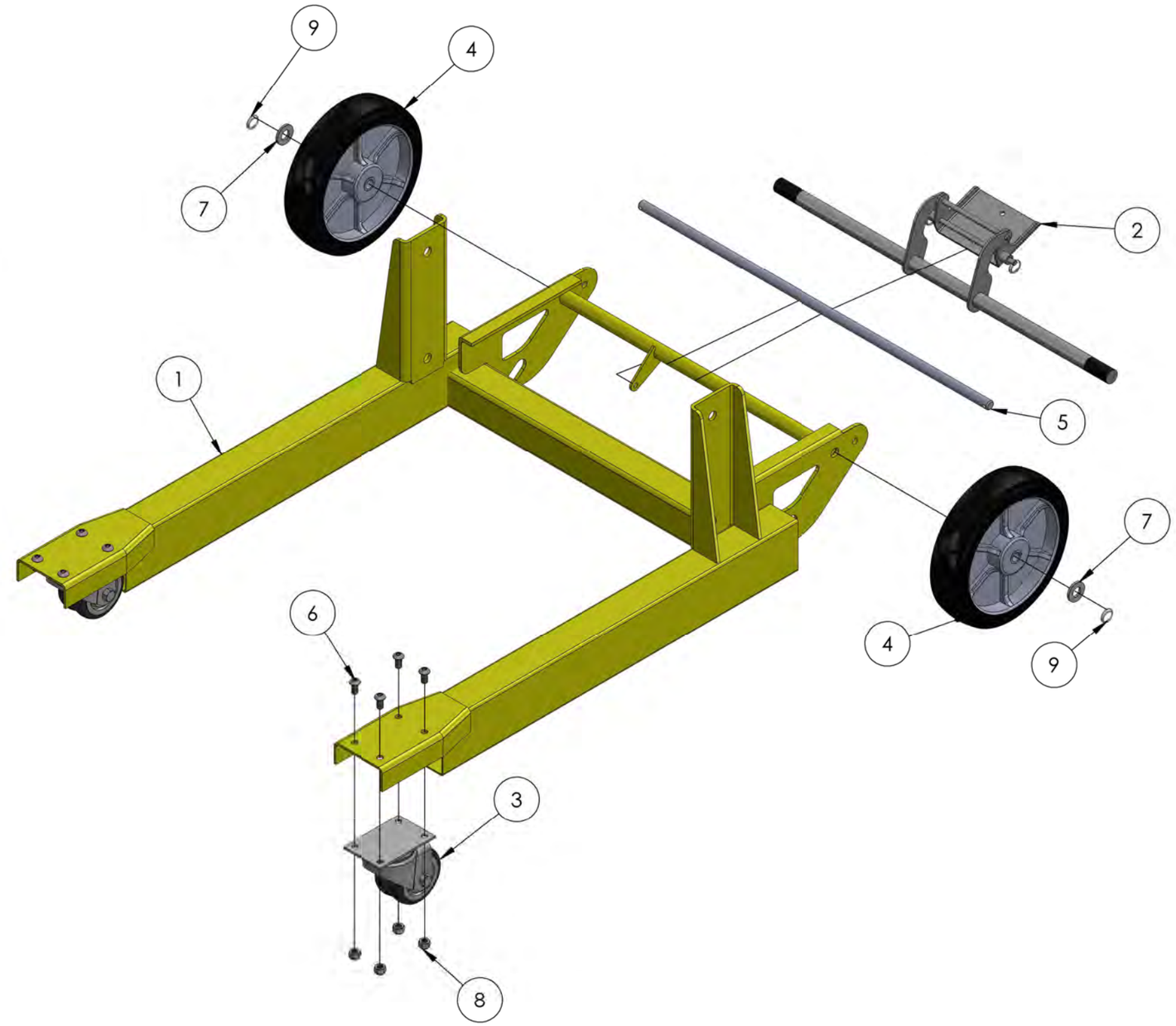
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784650 - EQUIPMENT LIFT



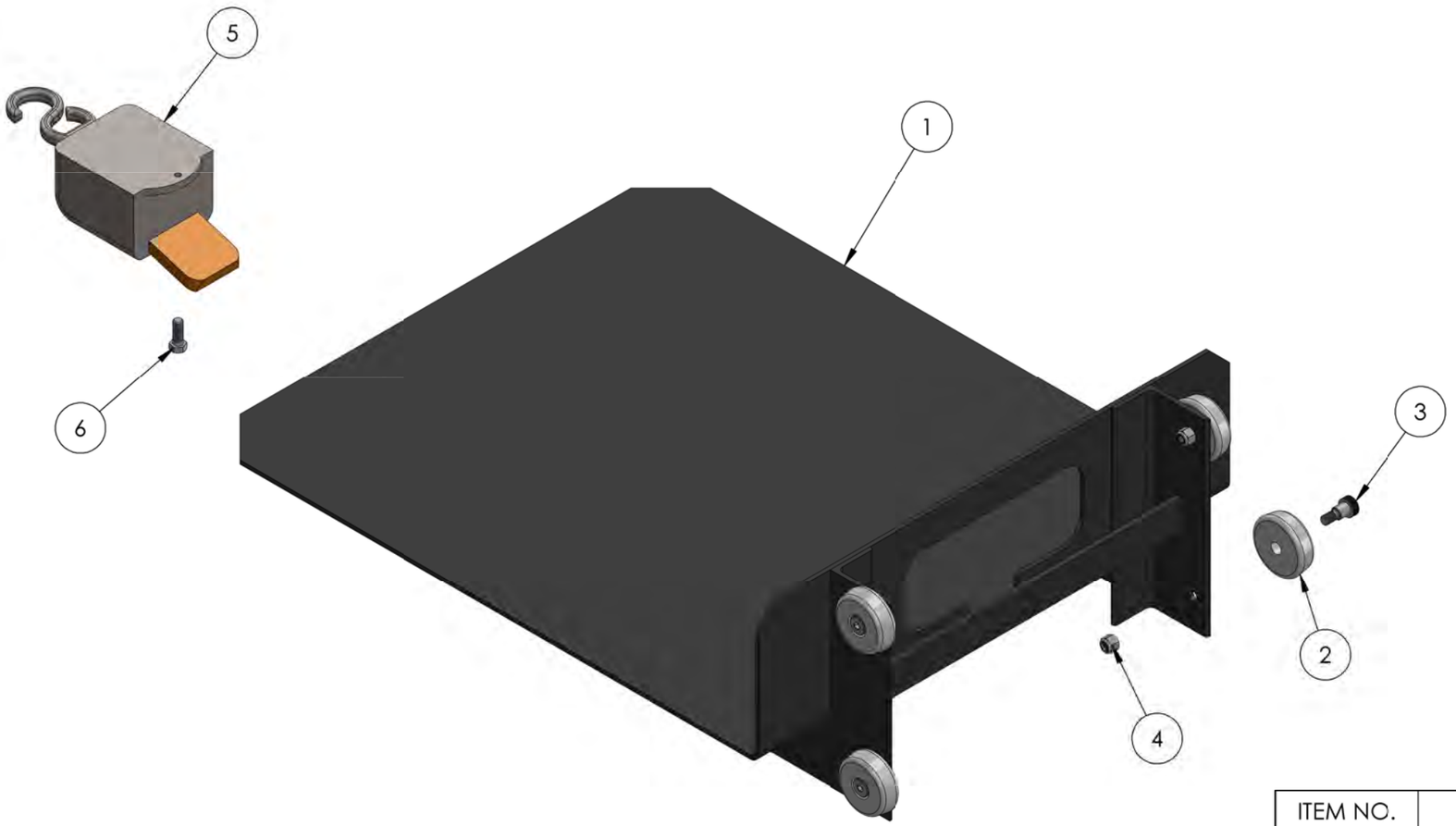
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	784600	EQUIPMENT LIFT BASE ASSEMBLY	1
2	784630	MAST ASSEMBLY	1
3	784660	TRAY ASSEMBLY	1
4	784670	WINCH ASSEMBLY (EL-405)	1
5	784675	PULLEY ASSEMBLY	2
6	784680	LOAD LINE 405	1
7	779527	HAND GRIP 1" X 5"LN	2
8	782910	ROPE RET. WASHER	1
9	779905	CAP, 2" OD TUBE, BLACK	2
10	784601	PIN (GROOVED)	2
11	776084	RETAINING RING 'X'	4
12	771107	SCREW, HHC 3/8-16 X 1	3
13	772355	NUT, INSERT LOCK 3/8-16	3
14	771259	SCREW, BHSC 1/2-13 X 1.0"LN	4
15	772358	NUT, INSERT JAM 1/2 -13	4
16	771260	SCREW, FHSC 3/8-16 X 1.25"LN	1
17	772350	NUT, INSERT JAM 3/8 - 16	1

784600 – BASE ASSEMBLY



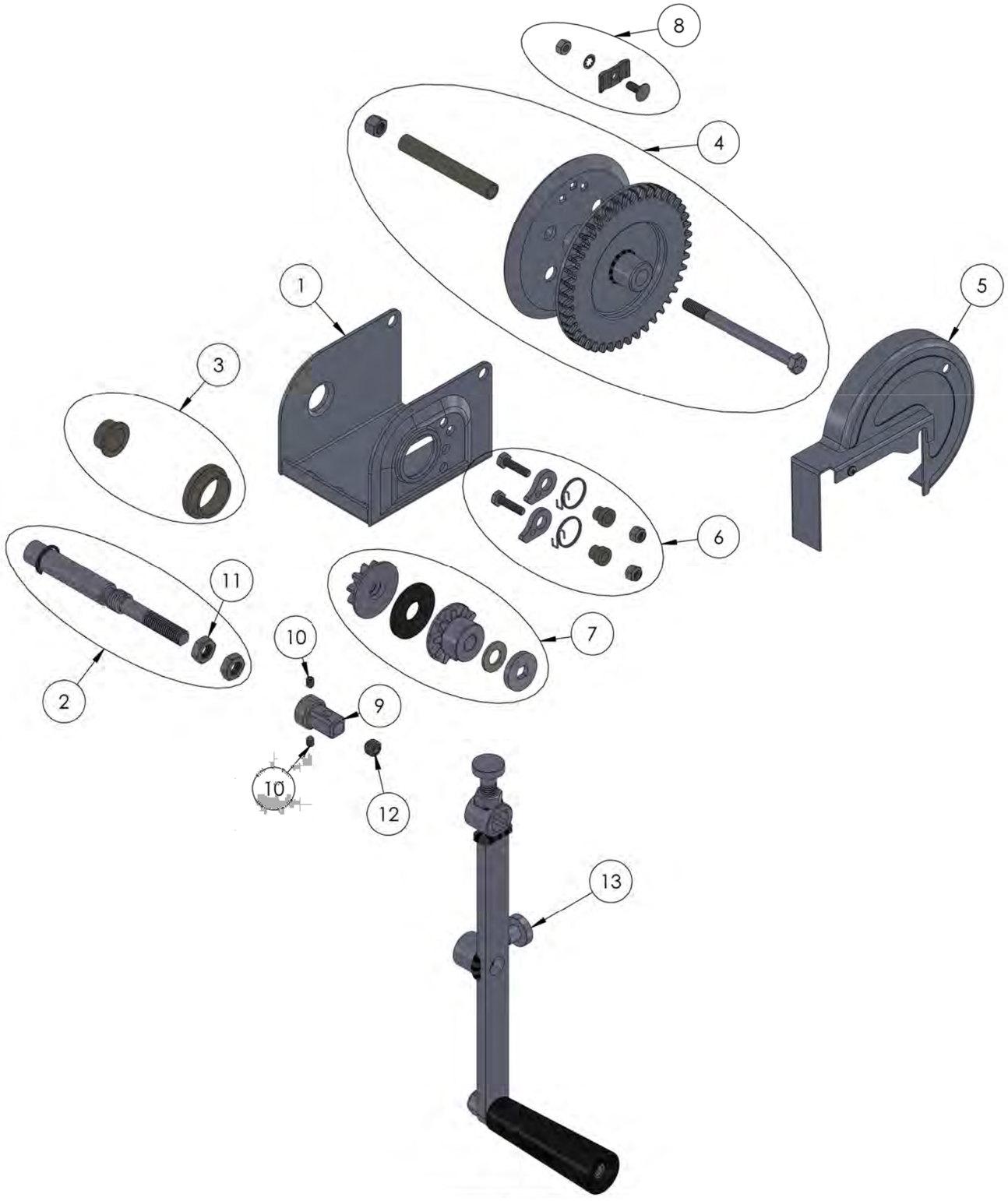
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	784605	BASE WELDMENT	1
2	784620	BRAKE ASSEMBLY	1
3	779036	CASTER, 3' DUAL WHEEL SWIVEL W/BREAK	2
4	779031	WHEEL, 8" THERMOPLASTIC GRAY	2
5	784221	AXLE	1
6	771049	SCREW, BHC 5/16-19 X .625"LN	8
7	773094	WASHER, FLAT 1/2 SAE	2
8	772502	NUT, INSERT JAM 5/16-18	8
9	774053	COTTER, CIRCLE Z/P 0.048 X 0.75	2

784660 – TRAY ASSEMBLY



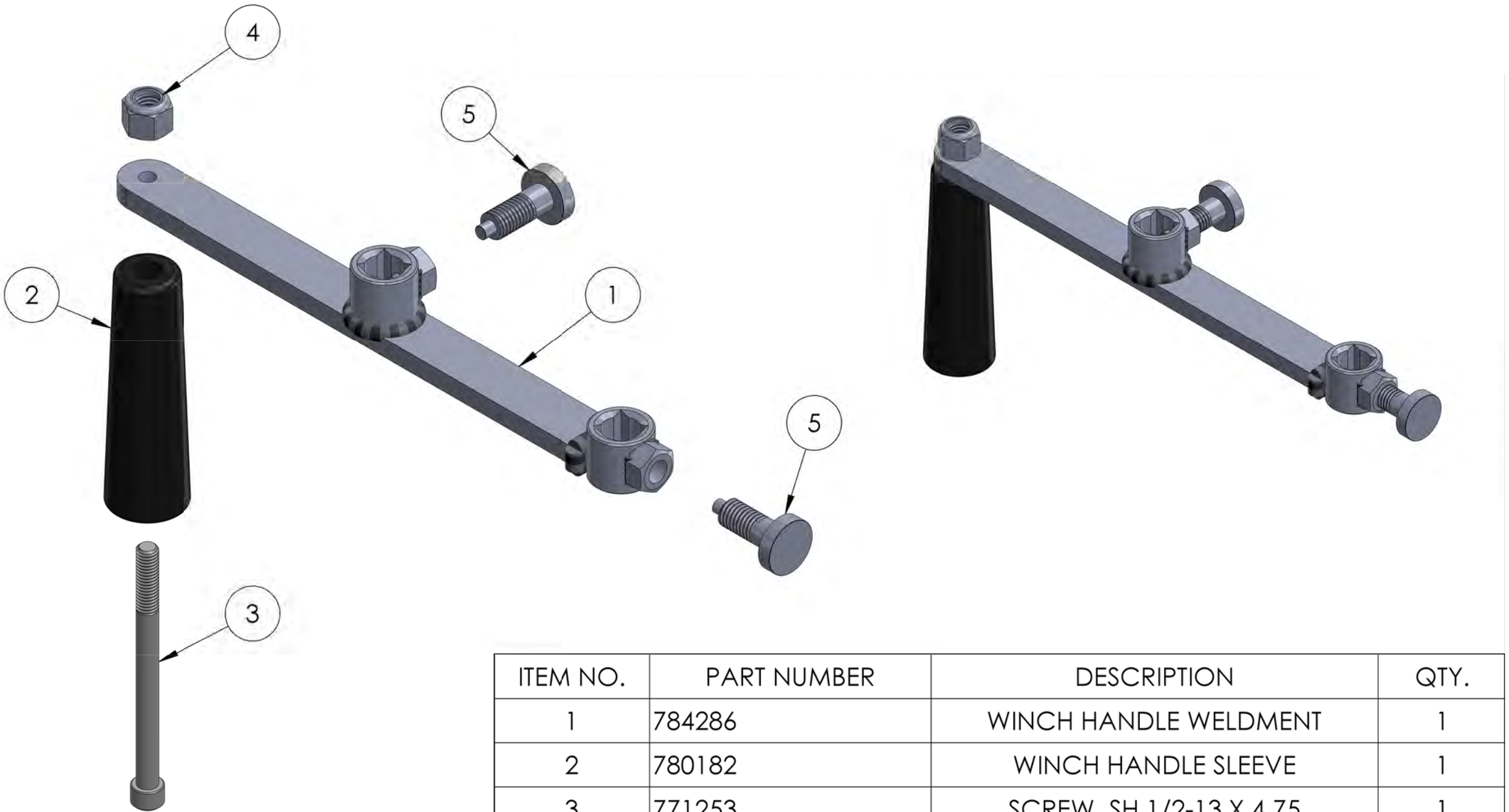
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	784665	TRAY WELDMENT	1
2	784663	ROLLER, MAST	4
3	771350	SCREW, SCHOULDER 1/2 X 1/2	4
4	772350	NUT, INSERT JAM 3/8 - 16	4
5	779245	CARGO BUCKLE	1
6	771107	SCREW, HHC 3/8-16 X 1	1

784670 – WINCH ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EL-405 Winch Assembly Housing (NOT FOR SALE)	**NOT FOR SALE**	1
2	784794	WINCH SHAFT KIT, EL-405 LIFT	1
3	785958	WINCH HOUSING BEARING	1
4	785960	WINCH DRUM W/SHAFT	1
5	785962	WINCH COVER	1
6	785964	BRAKE DOG KIT	1
7	785966	BRAKE RACHET KIT	1
8	785968	CABLE KEEPER KIT	1
9	784284	WINCH HANDLE ADAPTER	1
10	771431	SET SCREW 1/4-20 X 5/16"LN FLT PT	2
11	772500	NUT, JAM LOCK 1/2-13	2
12	771439	SCREW,SET 1/2-13 X 3/8 CUP PT	1
13	784289	WINCH HANDLE ASSEMBLY, 2300	1

784289 – WINCH HANDLE ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	784286	WINCH HANDLE WELDMENT	1
2	780182	WINCH HANDLE SLEEVE	1
3	771253	SCREW, SH 1/2-13 X 4.75	1
4	772358	NUT, INSERT JAM 1/2 -13	1
5	774180	SPRING PLUNGER,M 1/4 DIA.	2