

Thank you for purchasing a fine U.S. made tool made from the people who pioneered the first practical BX cutter. Please spend a few minutes reading these instructions to get years of satisfaction!

Do you have cables that are almost impossible to strip? The **patented Vee-Twin** Stripper will now easily and precisely strip the jacket on cables ranging from 5/16" to 2-1/8" O.D. Often the only option for difficult rubber and plastic jacketed cables is to use a knife. This is not only a time consuming and inaccurate way to remove a cable jackets, it often leads to injuries. This is where the **Vee-Twin** steps in. It is easy to adjust, safe to use, and can fit into difficult to reach locations. Strip in place, even around curved cables!

# STEP 1 - Set Depth of Cut

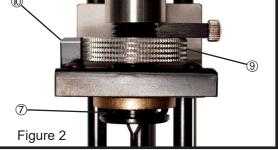
- 1. Determine the cable jacket thickness from the manufacturers specs or measure with a caliper.
- 2. Unscrew **Handle** ① several turns to allow micrometer dial ③ to turn freely.
- 3. Press Button 2 to release Micrometer Dial 3
- 4. Set the depth of cut by turning the dial, each complete rotation is .050 per turn.
- 5. Note: the dial is inscribed with 5 Divisions (9) which are .050" apart. Align the Scribed Line (10) with each division to track blade depth.
- 6. Turn **Blade Lever** ④ so that blade is perpendicular to the **Vee-Guide** ⑥.
- 7. Turn **Handle** ① clockwise to lower the blade to the proper depth. (Check that **Blade Lever** ④ is stopped against the **Micrometer Dial** ③ to ensure proper depth of cut).

# **STEP 2 - CABLE CLAMPING**

- 1. Unscrew **Clamping Knob** (5) to allow stripping head to slide freely, raise head high enough to allow cable to be placed in **Vee-Guide** (6).
- 2. Place cable to be stripped in **Vee-Guide** (6), slowly lower stripping head on top of the cable.
- Apply pressure on top of clamping head so that Spring-Washer ⑦ compresses halfway. (This patented system automatically keeps blade depth of cut constant when the cable is out of round. With Spring Washer ⑦ compressed, lock stripping head by turning Clamping Knob ⑤ clockwise.

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Figure 1 1 Handle 6) Vee-Guide 2 Button (7) Spring-Washer (3) Micrometer Dial (8) Ring **(4)** Blade Lever (9) Divisions (5) (10) Scribed Line Clamping Knob (10)







WARNING: Always wear approved eye protection

#### **STEP 3 - CABLE STRIPPING**

- 1. Begin by making a ring cut, rotate Vee-Twin once completly around the cable. (Always remember to turn or move the Vee-Twin in the direction that the Blade Lever faces to prevent blade damage)
- 2. Unscrew **Handle** ① until it is above the blade lever guiding slot.)
- 3. Turn the **Blade Lever** ④ 90 degrees and then screw in the **Handle** ① until the **Blade Lever** ④ is completely against the blade dial.
- 4. To make a cut along the length of the cable pull on the Vee-Twin by grabbing the top Handle ① and Lower Ring ⑧, (It is important to pull only on the Handle and the ring to keep the Vee- Twin centered on the cable.)
- 5. Now that both a ring-cut and straight cut have been completed, just unpeel the jacket and make your connection! (*Note: On very hard jackets needle nose pliers or dikes may be used to peel off the jacket or a second straight cut may be made on the opposite side of the cable.*)



#### **BLADE REPLACEMENT**

- 1. Unscrew **Handle** ① (*Fig.* 1) & remove from tool.
- 2. Take off Lever 2 by removing Thumbscrew 3.
- 3. Remove **Philips Head Screw** ④ and discard old **Blade** ⑤. Install new blade & retighten screw ④.
- 3. Replace blade assembly, press down & compress **Spring** <sup>(6)</sup> until screw hole is visible.
- Place Thumbscrew ③ through Lever ② & screw into place. Make sure lever is properly seated & square within the slot and finger-tighten (do not use pliers).
- 5. Replace **Handle** ① andyou are ready to strip cables again!

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