



MAX PUNCH® XD FAQ's

- 1. What type of drill is required to use the Max Punch® XD?**
 - a. Southwire recommends the use of a professional grade 18v drill, with a minimum of 550 inch pounds of torque. A drill with a higher torque rating and a higher amp hour battery capacity will allow you to complete a large knockout faster, for this reason we discourage the use of a battery powered, or impact drill.**

- 2. What type of service does the Max Punch® XD require?**
 - a. The Max Punch® XD is designed with minimal service requirements, as long as the tool is used as outlined in the owner's manual in the field, an annual inspection is more than sufficient. During the inspection the tool should be looked over for stress, or impact fractures, and approximately 1 ounce of wheel bearing grease can be added to the gear.**

- 3. Can I use my existing die set with the Max Punch® XD?**
 - a. The Max Punch® XD is designed to work with most industry standard 7/16th, 3/4, and 1 1/8 draw studs, and their accompanying dies. This may not include specialty dies, or die sets that use specialty draw stud.**

- 4. What is Southwire's Warranty Policy on the Max Punch® XD?**
 - a. Southwire Warrants the Max Punch®XD tool to be free from manufacturing defect for a period of 5 years. For more details see the Southwire Warranty policy outlined in the owner's manual.**

- 5. Can the Max Punch® XD perform knockout in Mild Steel?**
 - a. The Max punch® XD is designed to knockout 4 inch holes in both 10 Gauge Mild, and Stainless steel. Using Southwire's Stainless Steel Knockout sets to perform these punches in both Mild and Stainless steel will both prolong the life, and increase the efficiency of your Max Punch® XD.**