

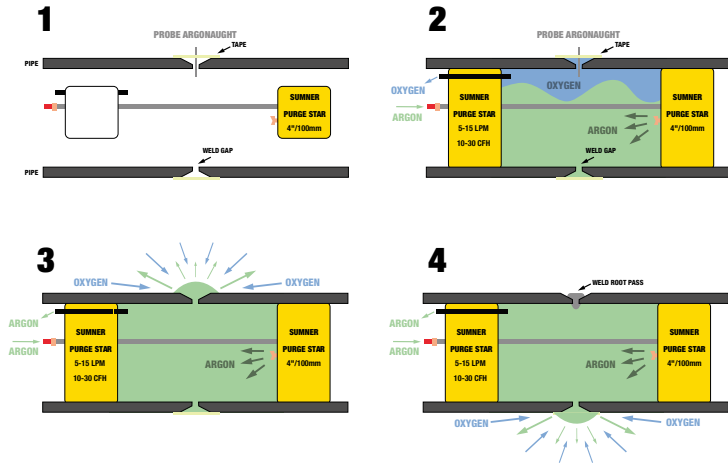
SUMNER*

INFLATABLE PURGE STAR*

The Sumner* two bag fast install inflatable purge star systems are ideal for pipes 2" to 16".

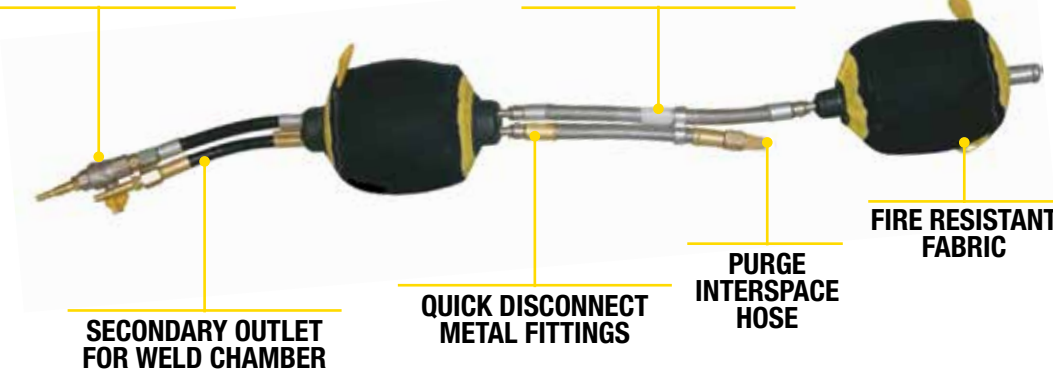
APPLICATIONS

- Purge 2" to 16" pipe in less than 3 minutes to less than 1% oxygen content
- Reduce argon usage
- Increase weld production rate
- Improve weld quality
- Designed for years of use
- Single inflation or double inflation



PRIMARY INFLATION WITH GAS VALVE

GLOW INDICATOR TO LOCATE CENTER IN PIPE



SECONDARY OUTLET FOR WELD CHAMBER

QUICK DISCONNECT METAL FITTINGS

PURGE INTERSPACE HOSE

FIRE RESISTANT FABRIC

| ITEM # | DESCRIPTION | MODEL # | UPC | MINIMUM PIPE CAPACITY | HOSE TYPE |
|--------|-------------------------------------|---------|--------------|-----------------------|-----------|
| 788001 | 2" (50 mm) Inflatable Purge Star* | SHPS2 | 661165792607 | 2" | Single |
| 788003 | 3" (75 mm) Inflatable Purge Star* | SHPS3 | 661165792614 | 3" | Single |
| 788004 | 4" (100 mm) Inflatable Purge Star* | SHPS4 | 661165792621 | 4" | Single |
| 788006 | 6" (150 mm) Inflatable Purge Star* | SHPS6 | 661165792638 | 6" | Single |
| 788007 | 8" (200 mm) Inflatable Purge Star* | SHPS8 | 661165792645 | 8" | Single |
| 788008 | 10" (250 mm) Inflatable Purge Star* | SHPS10 | 661165792652 | 10" | Single |
| 788009 | 12" (300 mm) Inflatable Purge Star* | DHPS12 | 661165792669 | 12" | Double |
| 788010 | 14" (350 mm) Inflatable Purge Star* | DHPS14 | 661165792676 | 14" | Double |
| 788011 | 16" (400 mm) Inflatable Purge Star* | DHPS16 | 661165792683 | 16" | Double |